

Technical Bulletin

Procedure for using Purgovin®

1. Run PVC compound completely out of hopper and barrel.
2. Charge approximately 5-30 pounds of Purgovin® to hopper. The amount may vary depending on machine size and amount of degradation.
3. Turn all barrel heats down to 250°F.
4. Slow screw RPM's down to near idle.
5. Extrude purge slowly and/or inject into air slowly. **(Do not inject Purgovin® into mold.)**
6. When barrel is empty, machine can be turned off.

Start-up procedure

1. Prior to using machine again; preheat to processing temperature for 30 minutes. Charge 5-15 pounds of Purgovin® to hopper.
2. Follow above extruder procedure until hopper and barrel are emptied.
3. Introduce vinyl compound and purge normally until Purgovin® has been evacuated from screw barrel.
4. Begin commercial production inspecting parts for a period of time to make sure purge compound has been eliminated.

Safety Note: Do not use Purgovin® to purge acetal or acetal containing copolymers. (Explosive reaction may occur.)